

Split

JAN 2015

Work Order ID 126969-2

126969

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Wednesday, December 03, 2014 10:18:50 A

Item ID: D4434-041 Accept *N900040100* Setup Start *NS1*
Revision ID: Stop *NS2*
Item Name: Fwd Bracket Assembly)
Start Date: 12/15/14 Start Qty: 4.00 *4* Cust Item ID:
Required Date: 12/31/14 Req'd Qty: 4.00 *4* Customer:
Reference:

Approvals: Process Plan: [Signature] Date: 14-12-03 Tooling: Date: Run Start *NR1*
QC: Date: SPC (Y/N): Date: Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D4434	C ✓								

100

0.00

100

Small Fab

Memo

0.00

Small Fab

1- Assemble as per dwg

TORQUE SCREW AS PER DWG, SEE NOTE 8, SHEET 1

110

QC5- Inspect part completeness to step on W/O

0.00

110

QC

Memo

0.00

Quality Control

120

0.00

120

Packaging

ID + Stock
Memo

0.00

Packaging

5+603

DEC 09 2014

1 FF DEC 08 2014

D 38 9-89

DEC 09 2014

246
9-89

1 26.96.9

Wednesday, December 03, 2014 10:18:50 A

N900040100

Setup Start *NS1*

Stop *NS2*

Cust Item ID:

Start Date: 12/15/14 **Start Qty:** 4.00

4

Customer:

Required Date: 12/31/14 **Req'd Qty:** 4.00

4

Reference:

Run Start *NR1*

Approvals: _____ **Process Plan:** _____ **Date:** _____ **Tooling:** _____ **Date:** _____

Stop *NR2*

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Operation Description

Set Up/ Run Hours

Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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130

QC21- Final Inspection - Work Order Release

0.00

130

QC

Memo

0.00

Quality Control

14/12/10

MF
4-129

Picklist Print

Wednesday, December 03, 2014 10:18:54 AM

Page 1

Work Order ID: 126969

126969

Parent Item: D4434-041

D4434-041

Parent Item Name: Fwd Bracket Assembly

Start Date: 12/15/14

Required Date: 12/31/14

Start Qty: 4.00

Required Qty: 4.00

Comments: IPP revA 11.10.06 new issue EC verified by:DD IPP RevB
11.12.22 per PA5 EC verified by:JLM IPP RevC 12.01.24 per
REV.A DD verified by:EC IPP REV:D 12.01.23 AS PER
REV.B DD VERF:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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AN525-832R7

Purchased

No

100

Each

106.0000

4

16

AN525-832R7

Screw

DEC 08 2014

Location

Loc Qty

Loc Code

GA

84

m129909

84

ST329

22

120560

9

m127363

13

D4434-043

Manufactured

No

100

Each

1.0000

1

4

D4434-043

Fwd Inboard Bracket Assembly

DEC 08 2014

Location

Loc Qty

Loc Code

ST622

1

124185

1

D4434-045

Manufactured

No

100

Each

1.0000

1

4

D4434-045

Fwd Outboard Bracket Assembly

DEC 08 2014

Location

Loc Qty

Loc Code

ST619

1

121032

1

